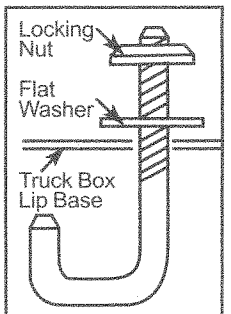
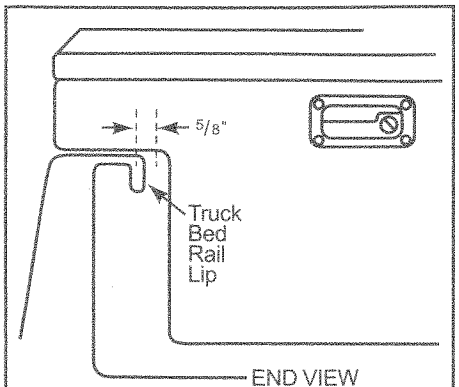
1. Center the truck box on the truck bed rails at desired location. If foam strips or other surface protection are provided by the truck box manufacturer, be sure to position it on the surface of truck box that will come in contact with truck bed rails. This will HELP protect the finish of the truck.
2. If available, use existing slotted holes in step of truck box or simply locate the site for a mounting hole on both the right and left steps of the truck box. The holes should be located 5/8" inside the edge of the truck bed rail, and should be at diagonal corners (See Dia. 1). Mark these positions for drilling mounting holes then remove the truck box from the truck and drill 1/4" holes in the box as marked.
3. Insert a "J" bolt, from the bottom of the truck box, through one of the holes in the step. Place flat washer over the threaded end of "J" bolt and secure in place with the locking nut (See Dia. 2). Repeat on other side.



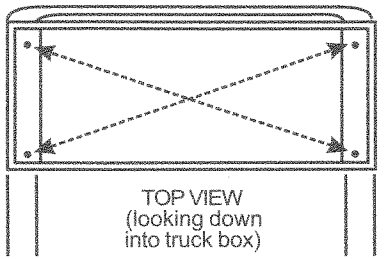
DIA. 2

4. Reset the box into the desired location on the truck bed.
5. Tighten locking nut down using 1/2" open end wrench or ratchet with 1/2" deep well socket. Repeat for "J" bolt on other side. **NOTE:** Ensure that the hook of the "J" bolt engages the bed lip before completing the tightening procedure (See Dia. 3).

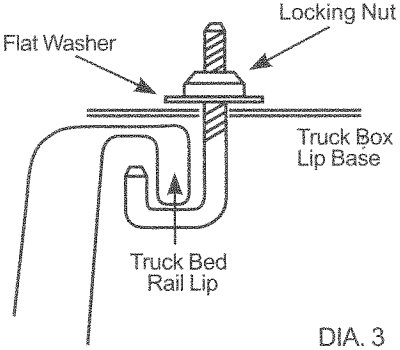
NOTE: It is important to check the tightness of the "J" bolt periodically to insure that the truck box is properly attached to the truck bed.



Select, or drill, one hole on each side of the truck box, at diagonal corners



DIA. 1



DIA. 3

Aluminum & Steel Cross Bed Truck Boxes

INSTALLATION INSTRUCTIONS

TRADESMAN TRUCK